HFO - Olathe, Kansas 2020 Haas Training Schedule

Class size will be limited to a minimum of 3 and a maximum of 8 people whenever possible on a first come, first serve basis. Classes that do not meet the minimum enrollment will be canceled.

ALL CLASS HOURS:

8:30 a.m. to 4:30 p.m.

(Dates are subject to change or cancellation – Please inquire regarding availability)

Basic Programming Class			
2 day course for Lathe or Mill - \$895.00 per person, per class			
Content	Mill	Lathe	
Manual programming "G" and "M" Code			
Program Structure and Machine Code understanding Canned Cycles Cutter Compensation Machine Control Operation Tool Offset Setting Work Offset Setting Editing *Probe Overview (If needed and available)	April 21-22 June 16-17 July 21-22 August 18-19 October 20-21 November 17-18	April 14-15 July 14-15 October 13-14	

Advanced Operator Class - \$300 per person		
1 day course designed to teach operators how to setup and run existing jobs – Combined lathe and mill		
Machine control operation		
Tool offset setting with/without probe	Please contact applications@nymat.com for scheduling	
Work offset setting with/without probe		
Tool changer operation/recovery		
Loading and selecting programs		
Basic machine maintenance		

<u>LIFE OF MACHINE TRAINING CERTIFICATE:</u> \$1,995.00

May be used for life of machine for any HFO scheduled training classes in Fairport, NY, St. Louis, MO or Olathe, KS as long as the customer owns the machine. Classes are scheduled on a monthly basis in all three offices.

HFO reserves the right to limit the number of students per class. If the desired class is full, a life of machine training certificate customer will be given space in the next scheduled class. For multiple machine customers, trainees should be operating or programming the specific serial number machine for which the training certificate was purchased. Training Certificates are non-transferable and machine specific by serial number.

ON-SITE TRAINING: Between 8:00 a.m. and 5:00 p.m. Weekdays - portal to portal TRAVEL FROM HFO FACILITY: \$135 per hour

A written purchase order or a signature acknowledging our training rates and the customer's responsibility for payment must accompany all training requests. We also accept Visa, MasterCard and American Express.

Effective 2-3-06